



Selection: Compact Screw Compressors CS

Input Values

Compressor model	CSH8593-140Y	Operating mode	Standard
Refrigerant	R134a	Power supply	400V-3-50Hz
Reference temperature	Dew point temp.	Capacity control	100%
Liq. subc. (in condenser)	0 K	Additional cooling	Automatic
Suct. gas superheat	10,00 K	Max. discharge gas temp.	110,0 °C
Useful superheat	100%		

Result

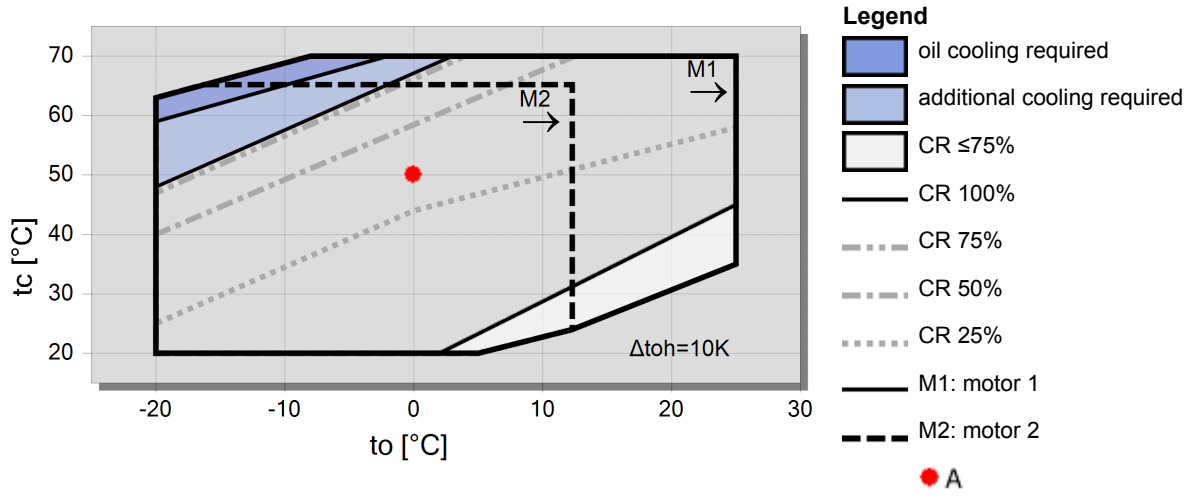
Q [W]	Cooling capacity	mHP [kg/h]	Mass flow HP
P [kW]	Power input	Qac [kW]	Additional cooling
I [A]	Current	tcu [°C]	Liquid temp.
COP [-]	COP/EER	pm [bar(a)]	ECO pressure
mLP [kg/h]	Mass flow LP	Qsc [kW]	sub cooler capacity (ECO)

tc	to	10°C	5°C	0°C	-5°C	-10°C	-15°C	-20°C	-25°C
30°C	Q [W]	465321	385048	316024	256980	206757	164301	128651	--
	P [kW]	65,8	62,3	59,4	57,1	55,3	54,1	53,6	
	I [A]	118,2	113,5	109,6	106,5	104,2	102,7	102,0	
	COP [-]	7,07	6,18	5,32	4,50	3,74	3,03	2,40	
	mLP [kg/h]	9764	8230	6884	5709	4687	3803	3042	
	mHP [kg/h]	9764	8230	6884	5709	4687	3803	3042	
	Qac [kW]	--	--	--	--	--	--	--	
	tcu [°C]	30,0	30,0	30,0	30,0	30,0	30,0	30,0	
	pm [bar(a)]	--	--	--	--	--	--	--	
	Qsc [kW]	--	--	--	--	--	--	--	
40°C	Q [W]	419035	344994	281447	227201	181163	142342	109835	--
	P [kW]	77,0	73,8	71,1	68,8	67,0	65,6	64,8	
	I [A]	133,8	129,3	125,5	122,3	119,8	118,0	116,8	
	COP [-]	5,44	4,67	3,96	3,30	2,70	2,17	1,70	
	mLP [kg/h]	9626	8087	6736	5556	4530	3643	2878	
	mHP [kg/h]	9626	8087	6736	5556	4530	3643	2878	
	Qac [kW]	--	--	--	--	--	--	--	
	tcu [°C]	40,0	40,0	40,0	40,0	40,0	40,0	40,0	
	pm [bar(a)]	--	--	--	--	--	--	--	
	Qsc [kW]	--	--	--	--	--	--	--	
50°C	Q [W]	368469	301404	243989	195113	153763	119015	90034	--
	P [kW]	92,3	89,4	86,8	84,4	82,4	80,8	79,5	
	I [A]	156,1	151,8	147,9	144,6	141,7	139,3	137,4	
	COP [-]	3,99	3,37	2,81	2,31	1,86	1,47	1,13	
	mLP [kg/h]	9382	7848	6502	5326	4303	3418	2656	
	mHP [kg/h]	9382	7848	6502	5326	4303	3418	2656	
	Qac [kW]	--	--	--	--	--	--	--	
	tcu [°C]	50,0	50,0	50,0	50,0	50,0	50,0	50,0	
	pm [bar(a)]	--	--	--	--	--	--	--	
	Qsc [kW]	--	--	--	--	--	--	--	

-- No calculation possible (see message in single point selection)

*According to EN12900 (10K suction gas superheat, 0K liquid subcooling, see tech. data/ notes)

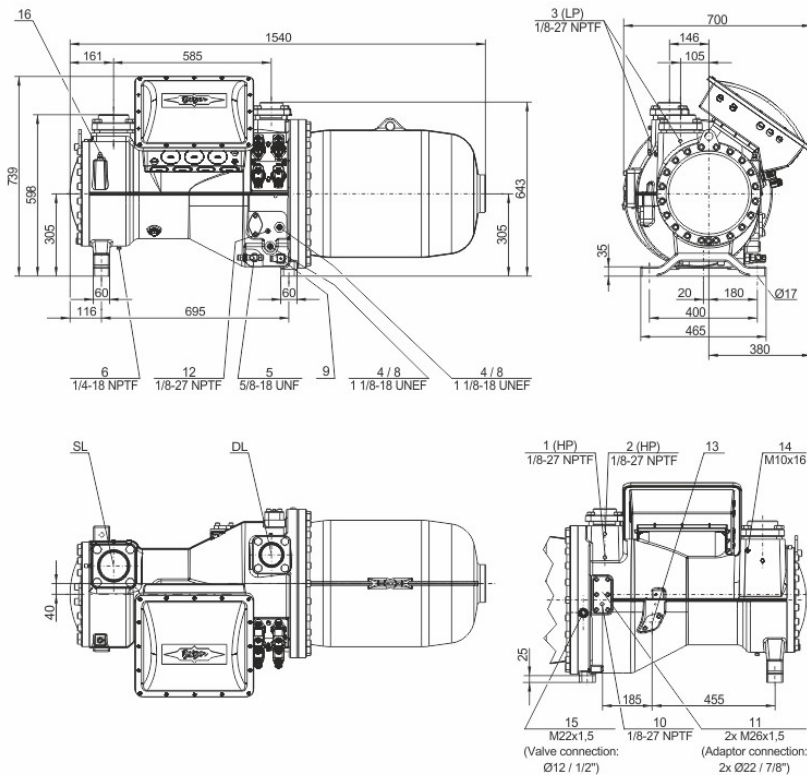
Application Limits Standard CSH8593-140





Technical Data: CSH8593-140Y

Dimensions and Connections



Technical Data

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Displacement (2900 RPM 50 Hz)	535 m ³ /h
Displacement (3500 RPM 60 Hz)	646 m ³ /h
Weight	870 kg
Max. pressure (LP/HP)	19 / 28 bar
Connection suction line	DN 100
Connection discharge line	76 mm - 3 1/8"
Oil type R1234yf/R1234ze(E)/R450A/R513A	BSE170 (Option)
Oil type R134a/R407C/R404A/R507A/R407A/R407F	BSE170 (Option)

Motor data

Motor voltage (more on request)	380-415V PW-3-50Hz
Max operating current	214.0 A
Winding ratio	50/50
Starting current (Rotor locked)	665.0 A D / 1023.0 A DD
Max. Power input	131,0 kW

Extent of delivery (Standard)

Enclosure class	IP54
Oil heater	300 W (Standard)
Oil separator	Standard
Oil filter	Standard
Discharge gas temperature sensor	Standard
Start unloading	Standard
Capacity Control - 4-step	100-75-50-25% (Standard)
Capacity Control - infinite	100-25% (Standard)
Built-in check valve	Standard
Motor protection	SE-E1 (Standard), SE-E3(Standard for 660-690V)
Oil charge	19,0 dm ³

Available Options

Oil level switch	min / max OLC-D1-S (Option)
Discharge shut-off valve	Option



Suction shut-off valve	Option
Shut-off valve for ECO with muffler	Option
Liquid injection with integrated nozzle	Option
Bridges for DOL start	Option
with sound jacket	Option
Vibration dampers	Option
Motor protection	SE-i1 (200-690V)



Compact Screw Compressors CS

Reference points for evaporating and condensing pressures

Connection positions 1 (HP) and 3 (LP) on the compressor (see dimensions). The pressure drop for shut-off valves and check valves has not been taken into consideration. This is the worldwide state of the art for compact screws, as in factory-produced chillers shut-off valves are often omitted and the check valve can also be arranged as an external component in the discharge line. For the sake of the international comparability of performance data, this standard has been adopted for the screw compressors of the CSH/CSW/CSVH series.

ASERCOM certified performance data

The Association of European Refrigeration Component Manufacturers has implemented a procedure of certifying performance data. The high standard of these certifications is assured by:

- * plausibility tests of the data performed by experts.
- * regular measurements at independent institutes.

These high efforts result in the fact that only a limited number of compressors can be submitted. Due to this not all BITZER compressors are certified up to now. Performance data of compressors which fulfil the strict requirements may carry the label "ASERCOM certified". In this software you will find the label at the respective compressors on the right side below the field "result" or in the print out of the performance data. All certified compressors and further information are listed on the homepage of ASERCOM.

Legend of connection positions according to "Dimensions":

- 1 High pressure connection (HP)
 - 2 Additional high pressure connection
 - 3 Low pressure connection (LP)
 - 4 Oil sight glass
 - 5 Oil valve for maintenance (standard) / connection for oil equalisation (parallel operation)
 - 6 Oil drain plug (motor housing)
 - 7 CSH only, except CSH6583, CSH6593, CSH95103 and CSH95113: Connection for electro-mechanical oil level switch in case of replacing a CSH.1 by a CSH.3
 - 8 Connection for opto-electronical oil level switch (OLC-D1-S) CSVH: integrated into FI control
CS.105: connected to monitoring module
 - 9 Oil heater with sleeve (standard) CSVH: integrated into FI control
CS.105: connected to monitoring module
 - 10 Oil pressure connection
 - 11 External oil cooler connections (adaptor optional)
 - 11a outlet to oil cooler
 - 11b inlet / return from oil cooler
 - 12 Oil temperature sensor (PTC) CSVH: integrated into FI control
CS.105: connected to monitoring module
 - 13 Economiser connection (ECO) (shut-off valve optional CSH: with pulsation muffler)
 - 14 Threaded bore for pipe support
CS.L line for ECO or LI
CSVH:
14a line for ECO
14b line for FI cooling
 - 15 Liquid injection connection (LI) (CSH: shut-off valve optional)
 - 16 Earth screw for housing
 - 17 Connection for oil and gas return (for systems with flooded evaporator adaptor optional)
 - 18 Oil filter (maintenance connection)
 - 19 FI cooling (liquid refrigerant)
 - 20 Frequency inverter (FI)
 - 21 Oil injection valve (internal)
 - 24 Gas permeable plug
 - SL Suction gas line
 - DL Discharge gas line
- Dimensions can show tolerances according to EN ISO 13920-B.